

## **Effect of Magnesium Ions on the Structural and Thermal Properties of Lead Borate Glasses**

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### **ABSTRACT**

*B<sub>2</sub>O<sub>3</sub>-PbO-MgO glasses with different concentration of MgO (3-12 mol. % in the steps of 3) were prepared by melt quench technique. Structural characterizations of these glasses were studied through FT-IR and DTA measurements. The amorphous nature of the glasses was checked by X-ray diffractometry. The transformation of BO<sub>3</sub> trigonals to BO<sub>4</sub> tetrahedral units has evidenced from the FT-IR spectra of the prepared glass samples and the BO<sub>4</sub> structural units increases with an increasing concentration of MgO content. The transition temperature, melting temperature and crystallization temperature have been identified using DTA measurements. The transition temperature increases with an increase of MgO content. The structural properties of these glasses were discussed in terms of the relative proportion of lead and magnesium oxides.*

**Keywords:** Melt quench technique, XRD, FTIR, DTA.

### **1. INTRODUCTION**

Borate glasses are one of the important amorphous materials which offer varying physical and chemical properties with changes in chemical composition and thus find wide applications [1]. Boron possess the ability to change the coordination with oxygen between three and four hence form various structural units in the glass network and such behavior is quite different than that of silicon and phosphorous which form only tetrahedral coordinate units with oxygen [2]. Structural characterization of lead doped borate glasses have always been an interesting subject due to numerous applications in modern technology [3]. Glasses containing PbO show high refractive indices with low crystallization tendency, as well as lower melting point and glass transition temperatures [4,5]. Dumbaugh [6] classified PbO as glass- modifier/formers because of the high polarizability of Pb<sup>2+</sup> ions that makes a periodic arrangement of PbO<sub>6</sub> or PbO<sub>4</sub> polyhedral difficult. Although lead borate glasses particularly with high lead content have low glass transformation temperature and characteristic light yellow colour due to a tail of Pb<sup>2+</sup> ion absorption. MgO doped PbO system has been found to form glass over a wide composition range and has got many applications in making ultrasonic delay cables, electron multiplier, TV picture tubes, glass to metal seals, etc. [7-10]. Wide applications for the preparation of compression type glass to metal seals, because of their compatible, thermal expansion co-efficient and appropriate mechanical strength. The properties of alkaline oxide doped lead borate glass system can be modified either by changing their composition or by adding different additives which changes the structure in the glass network. Consequently, various physical properties like mechanical strength, electrical and thermal conductivity, etc. get affected.

Many studies have focused on metal oxide addition such as MgO, SdO, CaO which are usually incorporated as network modifiers/formers. Among the various metal oxides, MgO is of interest in the biological viewpoint because Mg<sup>2+</sup> is known to play a physiological role in positively influencing bone

strength when it is substituted into apatites [11]. The authors are interested to study the influence of MgO on lead borate glass system by various characterization techniques such as XRD, FTIR and DTA.

## 2. EXPERIMENTAL METHODS

Lead borate based glasses  $68\text{B}_2\text{O}_3 - (32-x) \text{PbO} - x \text{MgO}$  (where  $x = 3, 6, 9$  and  $12$  mol %) were prepared by melt quench technique. The Analytical Reagent grade powders of boron trioxide ( $\text{B}_2\text{O}_3$ ), lead oxide ( $\text{PbO}$ ) and magnesium oxide ( $\text{MgO}$ ) of appropriate proportion were grind in an agate mortar thoroughly for 60 minutes to form a homogeneous mixture and then melted in a silica crucible in an electrically heated furnace under ordinary atmospheric conditions at around  $900^\circ\text{C}$ . The melt was poured into a brass mould to form samples of dimensions 10mm diameter and 6mm thickness. To avoid the mechanical strain developed during the quench process, the glass samples were annealed at  $450^\circ\text{C}$  for 2 hours. Then the furnace was switched off and allowed to cool gradually to room temperature.

### 2.1. Characterization

#### 2.1.1 XRD analysis

The amorphous nature of glasses were determined by X-ray diffraction technique using PAN Alytical x' Pert PRO Powder X-ray Diffractometer, 15KVA UPS support.

#### 2.1.2 FTIR analysis

The infrared spectra of the powdered glasses were recorded at room temperature (303K) in the wavenumber range  $400\text{--}4000\text{ cm}^{-1}$  with a resolution of  $4\text{ cm}^{-1}$  by RXI Perkin Elemer FTIR spectrometer using potassium bromide (KBr) pellet technique.

#### 2.1.3 DTA analysis

The Differential Thermogravimetric Analysis (DTA) was carried out on a NETZSCH-STA 449F3 JUPITER thermal analyzer between RT to  $1400^\circ\text{C}$  temperature range at heating rate of  $20^\circ\text{C min}^{-1}$ .

## 3. RESULTS AND DISCUSSION

### 3.1 XRD analysis

X-ray diffraction is a useful method to detect readily the presence of crystals in a sample. From the result of X-ray diffraction spectra, the prepared glasses (Fig. 1) was found to be in the form of broad halo, which is characteristic of amorphous structure [12]. This indicates the absence of long range atomic order and lack of periodicity of the three dimensional network.

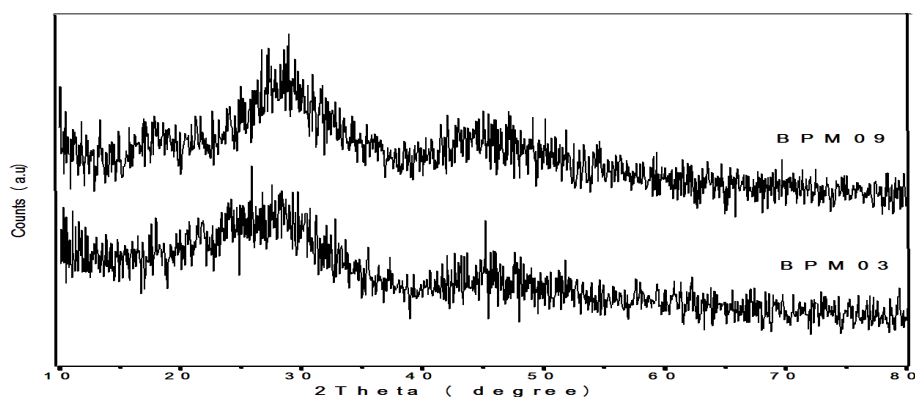


Fig. 1 XRD pattern of BPM03 and BPM09 glasses

### 3.2 FTIR analysis

The infrared spectra of  $68\text{B}_2\text{O}_3-(32-x)\text{PbO} - x\text{MgO}$  glasses are recorded at 303K in the frequency range between 400 and  $4000\text{ cm}^{-1}$  as shown in Fig. 2, The observed bands along with their vibrational assignments of samples have been tabulated in Table 1. The obtained broad bands confirm the amorphous nature of the studied glass samples and are in good agreement with XRD pattern. The FTIR spectra can provide information about molecular vibration or rotation associated with a covalent bond and is usually used to survey the variation of glass structure with change in compositions.

In general, borate glasses exhibited three characteristic groups of bands representing vibrations of the molecules.  $1200 - 1400\text{ cm}^{-1}$  region of band which occurs due to the asymmetric stretching vibrations of B-O bond of trigonal  $\text{BO}_3$  units. The band in the range of  $800- 1200\text{ cm}^{-1}$  is due to B-O bond stretching vibration of tetragonal  $\text{BO}_4$  units and the band around  $700\text{ cm}^{-1}$  represents bending of B–O–B linkages in the borate networks.

Fig. 2 explains the stretching vibration of the B-O bond of the trigonal  $\text{BO}_3$  units (at  $1380\text{ cm}^{-1}$ ) with the progressive substitution of MgO. This band decreases in intensity and gradually gets shifted to lower wavenumber (at  $1324\text{ cm}^{-1}$ ) for the glasses from BPM03 to BPM12. The bands in the region ( $1016-1025\text{ cm}^{-1}$ ) are assigned to symmetric stretching vibrations of B-O bonds in  $\text{BO}_4$  units. The intensity of this band increases with increasing MgO content. i.e., the lower wavenumber is shifted to higher wavenumber [13-15].

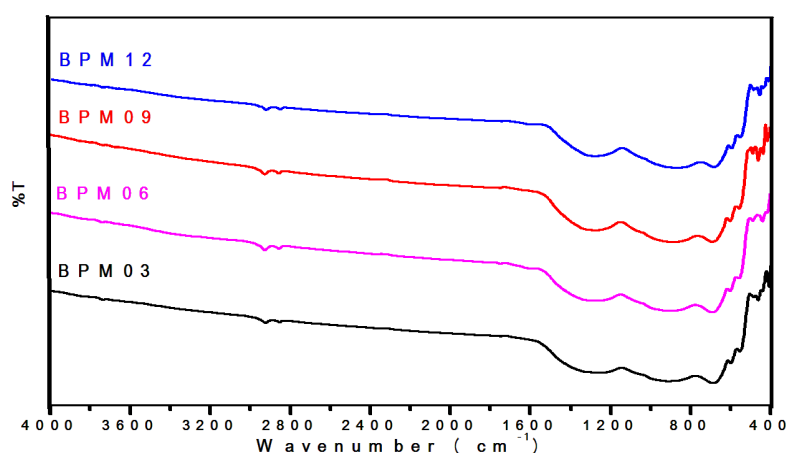


Fig. 2 FT-IR spectra of BPM glass samples

Modifier oxide MgO enters the glass network; it alters the structure of the glass to substantial extent by converting  $\text{BO}_3$  trigonal units to  $\text{BO}_4$  tetrahedral units. In addition, the oxide breaks the local symmetry of B-O-B and B-O-Pb linkages and occupies the interstitial position by forming covalent B-O-Mg linkages and creates more polymerized glass structure. As the concentration of MgO increases, the intensity of the band due to  $\text{BO}_3$  units decreases with the corresponding increase in intensity of band due to  $\text{BO}_4$  units. This is due to the increasing presence of modifying action of the modifier. Another band is also observed around  $710\text{ cm}^{-1}$  due to the bending vibration of B-O-B linkages in the borate glasses. The bands are located at around  $925\text{ cm}^{-1}$  which is due to  $\text{MgO}_4$  tetrahedra [16]. The band at  $475\text{ cm}^{-1}$  shows the existence of divalent ions in the network vacancies [17].

Table 1 Band positions and their corresponding assignments of infrared spectra of BPM glass system

| Wavenumber $\text{cm}^{-1}$ | Assignment                                        |
|-----------------------------|---------------------------------------------------|
| ~1380                       | B-O stretching of $\text{BO}_3$ units             |
| ~1016                       | Stretching vibration of $\text{BO}_4$ tetrahedral |
| ~925                        | $\text{MgO}_4$ tetrahedral                        |
| ~710                        | Bending vibration of B-O-B                        |
| ~475                        | Specific vibration of $\text{Mg}^{2+}$ ions       |

### 3.3 DTA analysis

Fig. 3 show the DTA curves of the studied glasses and the values of glasses transition temperature ( $T_g$ ), crystalline temperature ( $T_c$ ), melting temperature ( $T_m$ ), thermal stability (S) and Hrubby's parameter ( $K_{gl}$ ) are summarized in the Table 2. The  $T_g$ ,  $T_c$  and  $T_m$  values increase from 279 °C to 368 °C, 537 °C to 656 °C, 804 °C to 888 °C. These revealed that the formation of new linkages with the addition of MgO that contribute to a volume contraction [18, 19]. Besides, the  $\text{Mg}^{2+}$  ions tend to occupy the interstitial sites within the glass matrices.

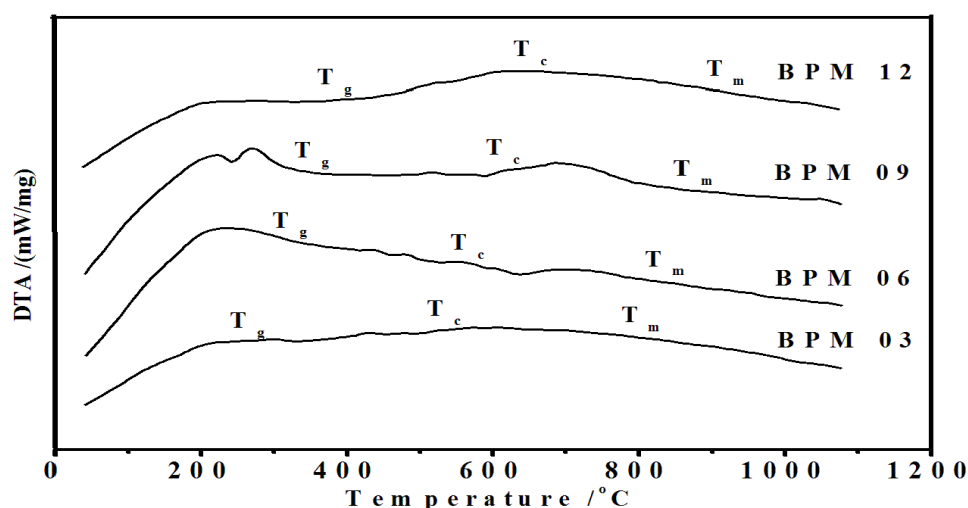


Fig.3. DTA curve of prepared glass samples

At lower concentration of MgO, the BPM03 glasses are less stable and the gradual replacement of PbO by MgO increases the values of S and  $K_{gl}$ . This proclaims that for the studied glasses, the stability against devitrification increases with increasing concentration of MgO. Besides, the  $\text{Mg}^{2+}$  ions tend to occupy the interstitial sites within the glass matrices.

Table 2 Values of glass transition temperature ( $T_g$ ), crystallization temperature ( $T_c$ ), melting temperature ( $T_m$ ), thermal stability (S) and Hrubby's parameter ( $K_{gl}$ ) of BPM glasses

| Sample Code | Glass transition temperature $T_g/^\circ\text{C}$ | Crystallization temperature $T_c/^\circ\text{C}$ | Melting temperature $T_m/^\circ\text{C}$ | Thermal stability S | Hrubby's parameter $K_{gl}$ |
|-------------|---------------------------------------------------|--------------------------------------------------|------------------------------------------|---------------------|-----------------------------|
| BPN03       | 279                                               | 537                                              | 804                                      | 258                 | 0.9662                      |
| BPM06       | 294                                               | 562                                              | 837                                      | 268                 | 0.9745                      |
| BPM09       | 350                                               | 628                                              | 865                                      | 274                 | 1.1308                      |
| BPM12       | 368                                               | 656                                              | 888                                      | 288                 | 1.2413                      |

### 4. CONCLUSION

Lead borate glasses with compositions  $68\text{B}_2\text{O}_3 - (32-x)\text{PbO} - x\text{MgO}$  (where  $x=3, 6, 9$  and  $12$  mol %) have been successfully developed which is transparent, moisture resistant and stable. The XRD spectra confirmed the amorphous nature of the prepared glasses. From IR spectroscopy, it is clear that the doping of magnesium oxide leads to the formation of  $\text{BO}_3$  and  $\text{BO}_4$  units and the increase in concentration of  $\text{BO}_4$  with  $\text{MgO}$ . This can also be proved by the DTA data, and the stability of the investigated glasses increases with increasing  $\text{MgO}$  content at the expense of  $\text{PbO}$ .

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